

ROGERS Elastomeric Material Solutions www.rogerscorp.com CORPORATION



**BISCO<sup>®</sup>** Silicones

## **BISCO® RS-720**

Continuous Roll Closed-Cell Silicone Sponge - Data Sheet

## EXPERTS IN SILICONE GASKET SOLUTIONS

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215-335-3005

PROPERTY	TEST METHOD	TYPICAL PROPERTIES	
Density, kg / m³(lb. / ft³)	ASTM D 3574	280 (17.5)	
Thickness, mm (in)		2.4 (0.094)	3.2-12.7 (0.125 – 0.500)
Compression Force Deflection Specification Range, kPa (psi)	ASTM D 1056	34.5-82.7 (5 - 12)	31-62 (4.5 - 9)
Compression Set, %	ASTM D 1056 22 hours @ 100°C, 50% compressed, 24 hours recovery	<15	
Tensile Strength, MPa (psi)	ASTM D 412	0.52 (75)	
Elongation to Failure, %	ASTM D 412	175	
Water Absorption, %	ASTM D 1056	<3	
Water Sealing Properties	Water pressure: 10.3 kPa (1.5 psi) Gasket width: 6.34 mm (0.250") Compression: 30% Gasket thickness: 3.175 mm (0.125")	No Leakage	
Standard Color		Fog Gray	
TEMPERATURE RESISTANCE			
Recommended Constant Use, Max °C (Max °F)		205℃ (401°F)	
Recommended Intermittent Use, Max °C (Max °F)		260°C (500°F)	
Low Temperature Brittleness, °C (°F)	ASTM D 746	-55°C (-67°F)	
Thermal Conductivity, w/m K (BTU in hr/ft²/F)	ASTM C 518	0.07 (0.48)	
FLAMMABILITY			
Flame Resistance, pass >= mm (inch)	FMVSS 302	2.4 (0.094)	
CERTIFICATIONS			
UL Certification	Gaskets & Seals JMLU2	UL50, UL50E, UL508 & UL157	
TOLERANCE, mm (in)			
2.4-6.35 (0.094-0.250)		<u>+0.51 (+0.020)</u>	
9.53 (0.375)		<u>+1.14 (+0.045)</u>	
12.70 (0.500)		<u>+</u> 1.49 ( <u>+</u> 0.059)	

<sup>1</sup>Typical values are a representation of an average property value of a given population of the product.

All metric conversions are approximate.

Typical properties are based on 6.35mm (0.250") sample.

For specification values, please contact Rogers Corporation.

Rogers Corporation Elastomeric Material Solutions US 800.935.2940 | Europe +32.9.235.36.11 | Asia +86.512.6258.2700

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