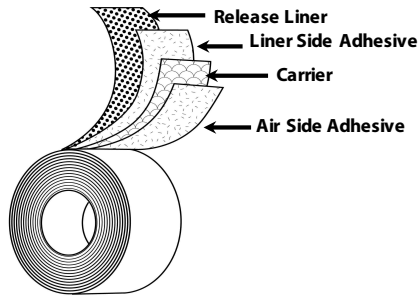




8311M

Permanent/Removable Double-Coated Tape



- Liner:** 74# Polycoated Kraft
- Liner Side Adhesive:** Acrylic (I628)
- Backing/Carrier:** 0.5 mil PET Film
- Air Side Adhesive:** Acrylic (I632)

Applications

- Bonding and laminating to foams, fabrics, and non wovens where clean removal is required
- General purpose bonding uses

Features

Benefits

- | | |
|---|--|
| <ul style="list-style-type: none"> • Air-Side Acrylic Adhesive • Polyester Film Carrier • Liner-Side Acrylic Adhesive • 74# Kraft Liner | <ul style="list-style-type: none"> • High tack and shear • Moderate peel • Bonds to a variety of substrates • Support for aid in processing and application • Conformable • Good bond to surfaces • Clean removal from many substrates • Repositionable • Good lay-flat; moisture resistant |
|---|--|

Typical Test Values

	Standard UOM	Metric UOM	Test Method
Overall Thickness (w/liner)	8.2 mils	0.208 mm	PSTC 133
Air-Side Adhesive Thickness	1.2 mils	0.030 mm	PSTC 133
Carrier Thickness	0.5 mils	0.013 mm	PSTC 133
Liner Side Adhesive Thickness	1.0 mils	0.025 mm	PSTC 133
Liner Thickness	5.5 mils	0.140 mm	PSTC 133
Adhesion to Steel (Air Side)	40 oz/in	4.38 N/cm	PSTC 101 Mod - 1 mil PET
Adhesion to Steel (Liner Side)	32 oz/in	3.50 N/cm	PSTC 101 Mod - 1 mil PET
Shear Strength	>7 Days		PSTC 107 Mod
Laminating Temperature	68 to 100 °F	20 to 38 °C	
Service Temperature	-30 to 220 °F	-34 to 104 °C	

Recommended Storage Conditions: 40-60% Humidity, 60 °F - 80 °F

Standard Shelf Life: 12 months from date of shipment

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