

# ELASTOSIL® LR 3003/50 A/B US

Liquid Silicone Rubber



## Applications

ELASTOSIL® LR 3003 A/B US Liquid Silicone Rubbers are paste-like, easily pigmentable, two-component liquid silicone rubbers with short curing times.

These grades are particularly suitable for the large scale, automated production of molded parts.

## Key Characteristics

- Excellent catalyzed pot life
- Good mechanical strength
- High transparency
- Fast cure

## Properties

Typical Property values are not intended for use in the preparation of specifications. Please contact Wacker Silicones Division for assistance and recommendations before writing specifications on this product.

## Processing

ELASTOSIL® LR 3003/50 A/B US can be fabricated using standard liquid rubber injection molding techniques. The product is delivered equal parts A/B and designed for a 1:1 (A:B) mix ratio. With proper metering equipment, it can be pumped directly through a static mixer into the injection molding machine.

## Product Data

Property*	Test Procedure	Value
Appearance	WSTM 1279	Translucent
Specific Gravity, 25°C	WSTM 1154	1.14
Viscosity, A/B, mPa-s	WSTM 3277	700,000/800,000
Pot Life, hrs, 25°C***	WSTM 2299	48
Hardness, Shore A	WSTM 1160	51
Tensile Strength	WSTM 1160	
MPa		10.8
psi		1500
Elongation, %	WSTM 1160	500
Tear Strength, die B	WSTM 1160	
kN/m		35
ppi		200
Brittle Point, °C	ASTM D746	-73

\* Properties obtained after mixing Part A and Part B in a ratio of 1:1; press cured 5 min/166°C. Post cured 4 hrs/200°C

\*\*\* Pot life determined by time required for extrusion rate to be reduced to 50% of initial value.

It is recommended that molded parts be postcured for use in food contact applications.

### Storage

ELASTOSIL® LR 3003/50 A/B US has a shelf life of at least 12 months when stored below 32°C in the tightly closed original container. Storage beyond the recommended shelf-life does not necessarily mean that the product is no longer usable. However, the properties required for the intended use must be checked for quality assurance reasons.

Once opened, containers should always be resealed to prevent catalyst poisoning by amines, sulfur compounds, and other substances

### Safety

For detailed safety information, please refer to the Safety Data Sheet (SDS).

### Packaging

ELASTOSIL® LR 3003/50 A/B US Liquid Silicone Rubber is available in 36 kg. (80 lb.) pail kits and 364 kg. (800 lb.) drum kits.

### Contact Information

Phone: 1 800-554-1715  
Press 1 for Silicone Rubber –  
Follow the menu instructions

e-mail: [customercare@wacker.com](mailto:customercare@wacker.com)

Wacker Silicones  
Wacker Chemical Corporation  
3301 Sutton Road  
Adrian, Michigan 49221-9397

Wacker Silicones Division is a domestic manufacturer of basic silicone materials for industry. Products include silicone fluids and emulsions, antifoam and release agents, room temperature vulcanizing (RTV) sealants and adhesives, heat curable rubber (HCR), liquid silicone rubber (LSR), masonry water repellents, paint raw materials, paper release coatings, and textile finishes

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The management system has been certified according to ANSI/ISO/ASQ Q9001 And ANSI/ISO 14001

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WACKER SILICONES  
Wacker Chemical Corporation  
3301 Sutton Road  
Adrian, MI 49221  
TEL: + 1 517 264 8500  
FAX: + 1 517 264 8246  
e-mail: [customercare@wacker.com](mailto:customercare@wacker.com)

[www.wacker.com](http://www.wacker.com)