



## **STOCKWELL ELASTOMERICS, INC.**

4749 Tolbut Street • Philadelphia, PA 19136  
(215) 335-3005 • Fax (215) 335-9433  
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### **Job Title: LIM Press Operator - Molding Operations**

Accountability - Reports to the Molding Operations Manager

Job Summary - Scope of work of LIM (liquid injection molding) press operator includes operating mix metering units and LIM presses to mold silicone rubber components.

#### Duties and Responsibilities

- Operating mix metering units and injection molding presses, unloading parts from secured molds in presses, observing production process for proper cavity filling and temperature control and unloading molds within the allotted specification time.
- Perform initial visual inspection of molded parts when removed from the mold and record results.
- De-flash molded parts when required by production specification.
- Advise supervisor / LIM set up person if variation beyond allowable limit occurs.
- Perform routine clean up around equipment as assigned.

#### Skill and Education Requirements

- High school degree or GED. Able to read production specification documents and memos.
- Able to accurately fill out production forms and perform basic arithmetic to keep correct counts of production.

#### Inter-Relationships

- Must relate well with fellow employees and promote team agenda.
- Must communicate well with technical department, quality department and Molding Operations Manager.

#### Working Conditions

- Must be able to lift 30 pounds and handle hot molds using insulated gloves.
- Must be able to work at a consistent pace, as determined by the cure cycles of production curing cycles.

#### Needed Attributes

- Must have good workmanship practices.
- Willingness to learn various jobs to contribute to the versatility of the department.
- Must accept responsibility for production quality and report any quality concerns to supervisor.

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Approved by: Bill Stockwell

Date: 2/18/2021

Stockwell Elastomerics is an equal opportunity employer.

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**Stockwell Elastomerics, Inc.**

**Human Resources Dept.**

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